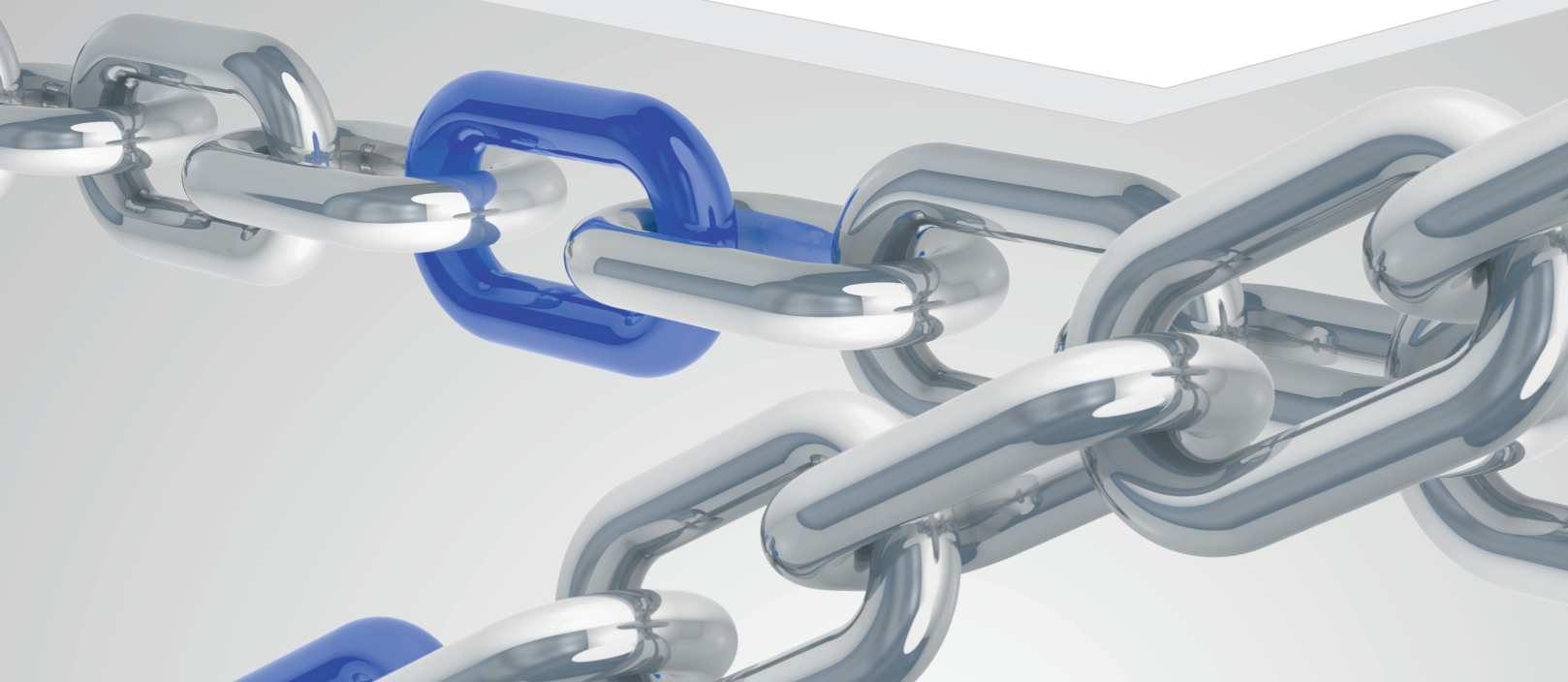
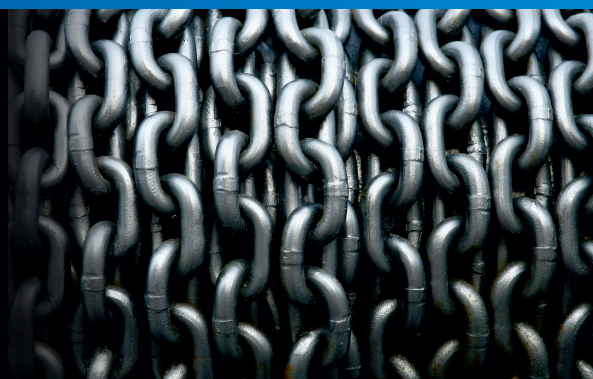
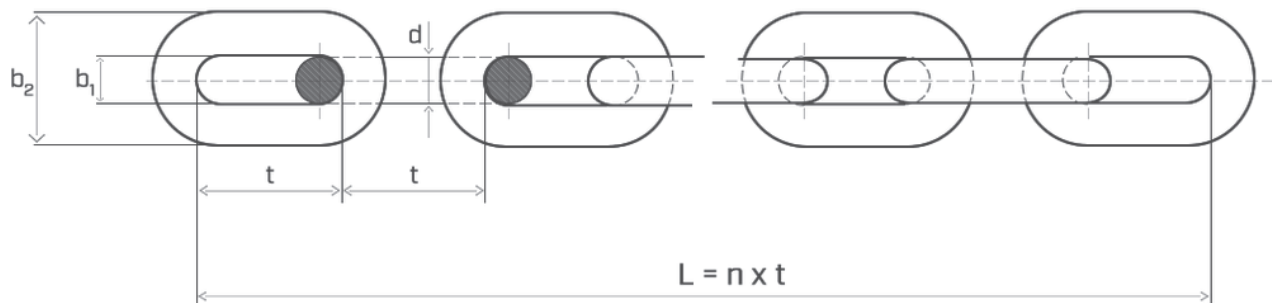


Supplier of high quality industrial
round link chains



Technical chains – medium links

Technical round link chains, calibrated, tested acc. to DIN 764, PN-75/M-84541



DIMENSIONS

Nominal size	Diameter		Pitch		Internal width	External width	Lenght $L = 11 \times t$				Weight		
	$d \times t$	d	t	t			I	A	B	B			
mm											kg/m		
10 x 35	10	$\pm 0,4$	35	+0,6	-0,2	14	36	385	+2	-1	+3	-1	2,1
10 x 40	10	$\pm 0,5$	40	+2	-2	18	38	440	+2	-1	+3	-1	2
13 x 45	13	$\pm 0,5$	45	+0,8	-0,3	18	47	495	+3	-1	+4	-1	3,5
16 x 56	16	$\pm 0,6$	56	+1	-0,3	22	58	616	+3	-1	+5	-2	5,3
18 x 63	18	$\pm 0,9$	63	+1,1	-0,4	24	65	693	+4	-1	+6	-2	6,7
20 x 70	20	± 1	70	+1,3	-0,4	27	72	770	+4	-1	+6	-2	8,3

MECHANICAL PROPERTIES

Grade 30

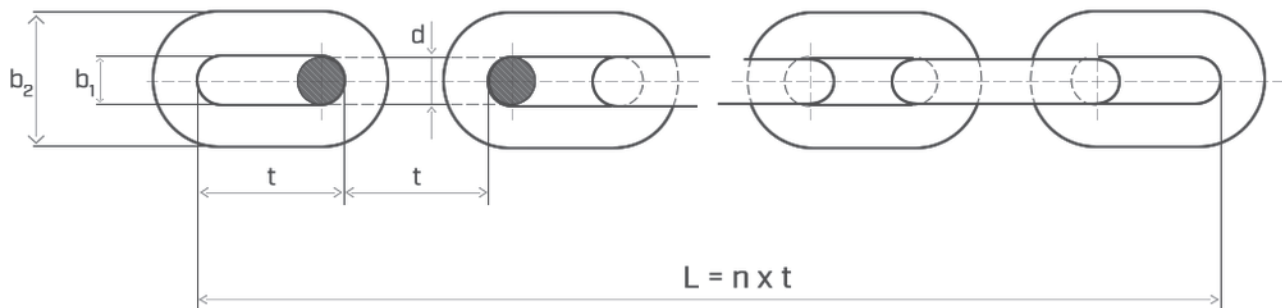
Nominal size	Proof load	Breaking load	Deflection of link f
d x t	min		
mm	kN	kN	mm
10 x 35	36	50	10
10 x 40	36	50	10
13 x 45	56	80	13
16 x 56	90	125	16
18 x 63	110	160	18
20 x 70	140	200	20

MECHANICAL PROPERTIES

Grade 50

Nominal size	Proof load	Breaking load	Deflection of link f
d x t	min		
mm	kN	kN	mm
10 x 35	56	80	10
10 x 40	56	80	10
13 x 45	90	125	13
16 x 56	140	200	16
18 x 63	180	250	18
20 x 70	220	320	20

Technical round link chains, calibrated, tested acc. to DIN 32895



DIMENSIONS

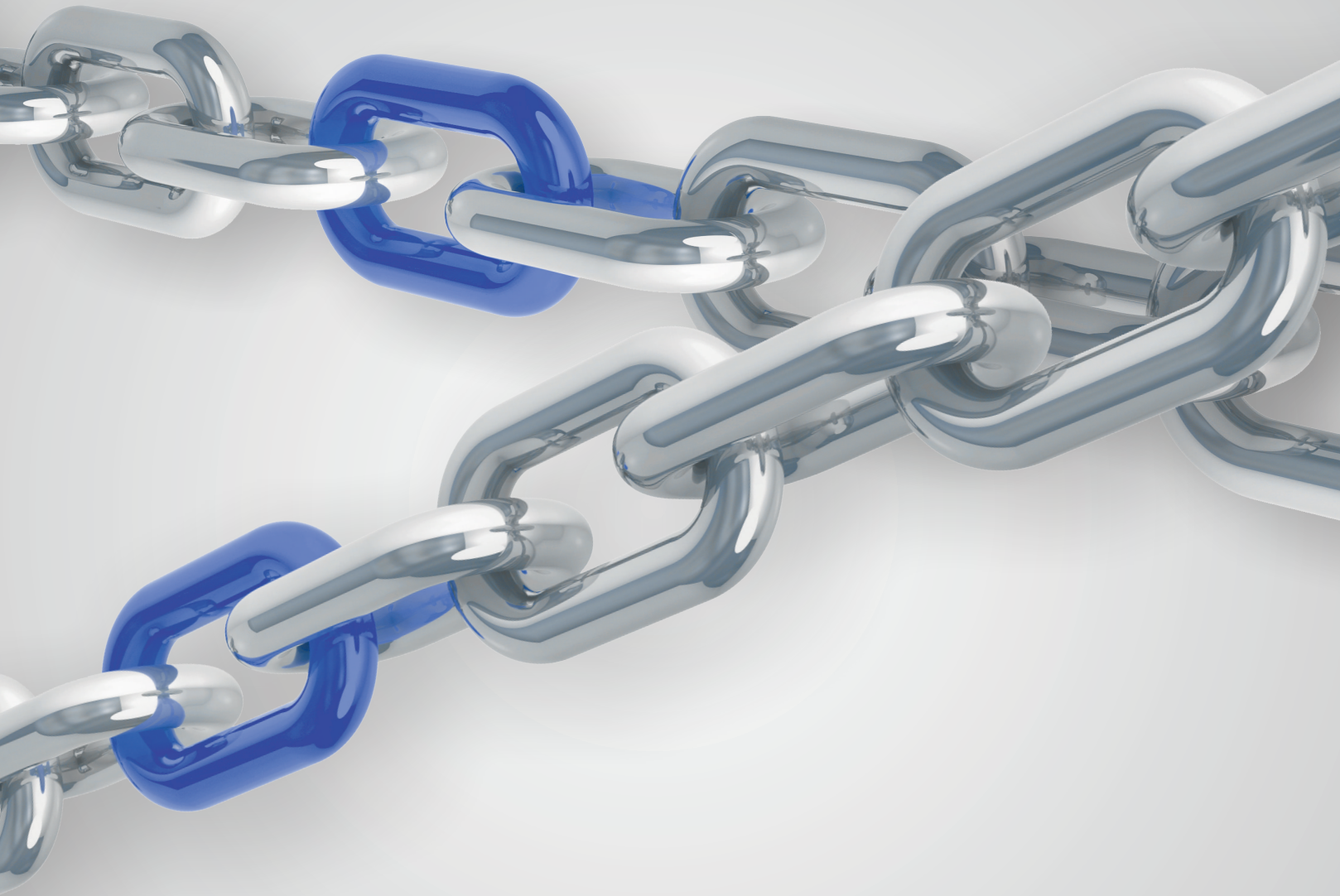
Nominal size	Diameter		Pitch			Internal width		External width		Length $L = 11 \times t$		Weight
	$d \times t$	d	t	t	t	b_1 min.	b_2 max.	L	ΔL	ΔL		
mm											kg/m	
8 x 31	8	$\pm 0,3$	31	+0,5	-0,3	10,4	28	341	+1,5	-0,8	1,3	
9 x 31	9	$\pm 0,4$	31	+0,6	-0,3	11,7	31,5	341	+1,5	-0,8	1,7	
10 x 31	10	$\pm 0,4$	31	+0,5	-0,3	12,5	34	341	+1,5	-0,8	2,2	
10 x 35	10	$\pm 0,4$	35	+0,6	-0,3	12,5	34	385	+1,7	-0,9	2,1	
11 x 35	11	$\pm 0,4$	35	+0,6	-0,3	13,8	37,4	385	+1,7	-0,9	2,7	
12 x 36	12	$\pm 0,5$	36	+0,6	-0,3	15	40,8	396	+1,8	-0,9	3,2	
13 x 45	13	$\pm 0,5$	45	+0,8	-0,4	16,3	44,2	495	+2,2	-1,1	3,5	

MECHANICAL PROPERTIES

Grade 70

Nominal size	Proof load	Breaking load	Deflection of link f
d x t	min		
mm	kN	kN	mm
8 x 31	45	71	7
9 x 31	56	90	7
10 x 31	71	112	8
10 x 35	85	132	9
11 x 35	100	160	10
13 x 45	118	190	11







Supplier of high quality industrial
round link chains



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